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On

the Estimation of Stress-Strength Model Reliability Parameter of Power Rayleigh Distribution

Abdulrhaman A.J.Ahmed*, Feras Sh. M. Batah*Department of Mathematics, College of Education for pure Science, University Of Anbar, Anbar, Iraq*

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Abstract

The aim of this paper is to estimate a single reliability system ($R = P, Z > W$) with a strength Z subjected to a stress W in a stress-strength model that follows a power Rayleigh distribution. It proposes, generates and examines eight methods and techniques for estimating distribution parameters and reliability functions. These methods are the maximum likelihood estimation(MLE), the exact moment estimation (EMME), the percentile estimation (PE), the least-squares estimation (LSE), the weighted least squares estimation (WLSE) and three shrinkage estimation methods (sh1) (sh2) (sh3). We also use the mean square error (MSE) Bias and the mean absolute percentage error (MAPE) to compare the estimation methods. Both theoretical comparison, simulation and real data are used. The results in light of this distribution show the advantage of the proposed methods.

Keywords: Power Rayleigh Distribution, Stress-Strength Reliability, Maximum Likelihood, Exact estimators of moments, Percentile, ordinary and weighted Least squares estimators, and the Shrinkage method.

 حول تقدير معلمة موثوقة نموذج المتانة - الإجهاد، لتوزيع Power Rayleigh**عبد الرحمن احمد جاسم احمد * ، فراس شاكر محمود بطاح**

قسم الرياضيات، كلية التربية للعلوم الصرفة، جامعة الانبار، الانبار، العراق

الخلاصة

تقدير نظام موثوقة واحد ($R = P (Z > W)$) مع متانة Z معرضة لإجهاد W في نموذج المتانة والإجهاد الذي يتبع توزيع power Rayleigh هو موضوع هذا البحث. يقوم باقتراح وتوليد وفحص تقنيات ثمان طرق لتقدير معلمات التوزيع دالة الموثوقية مثل [تقدير الاحتمالية القصوى (MLE) ، والتقدير الدقيق للحظة (EMME) ، والتقدير المئوي (PE) ، وتقدير المربعات الصغرى (LSE) ، وتقدير المربيعات الصغرى (WLSE) ، وثلاث طرق لتقدير الانكماش (sh1) (sh2) (sh3)]. تم استخدام معياري متوسط الخطأ التربيعي (MSE) ومتوسط النسبة المئوية للخطأ المطلق (MAPE) لمقارنة طرق التقدير اجراءات الدراسة. تم استخدام كل من المقارنة النظرية والمحاكاة وبيانات الحقيقة. وأظهرت النتائج في ظل هذا التوزيع افضلية الطرق المقترنة.

*Email: ferashaker2001@uoanbar.edu.iq

1. Introduction

The Rayleigh distribution is recognized as a lifetime distribution that is effective. Rayleigh was the first one who used it in 1980 in communication theory, physical science, engineering and medical imaging. It is utilized as a model. In aircraft, the authors [6] used this distribution to compute the lifetime of components that are dependent on their age, like resistors, transformers and capacitors. The stress-strength (S.S) model is utilized in a variety of engineering and scientific applications. The Rayleigh distribution with the transformation of the random variable $z = s^{\frac{1}{k}}$ yields the two-parameters power Rayleigh distribution PR(ζ, k) [2]. The probability density function (P.D.F.) of the PR(ζ, k), the cumulative function (CDF), the reliability function (R) , the cumulative function(CDF), the reliability function(R) and the Hazard(H) are given as follows:

$$f(z; k; \zeta) = \frac{k}{\zeta^2} z^{2k-1} \exp\left(-\frac{z^{2k}}{2\zeta^2}\right); z > 0, k > 0, \zeta > 0, \quad (1)$$

$$F(z; k; \zeta) = 1 - \exp\left(-\frac{z^{2k}}{2\zeta^2}\right); z > 0, k > 0, \zeta > 0, \quad (2)$$

$$R(z; k; \zeta) = 1 - F(z; k; \zeta) = \exp\left(-\frac{z^{2k}}{2\zeta^2}\right); z > 0, k > 0, \zeta > 0, \quad (3)$$

$$H(z; k; \zeta) = \frac{f(z; k; \zeta)}{1 - F(z; k; \zeta)} = \frac{k}{\zeta^2} z^{2k-1}. \quad (4)$$

Where k is the shape parameter and ζ is the scale parameter. The rest of the paper is organized as follows: In Section 2, we provide the single reliability system PR(ζ, k) in the Stress-Strength model. We also derived the eight estimation methods. The numerical studies (simulation and real data) are presented in Sections 3 and 4. Finally, the conclusions and discussions appear in Section 5.

2. Reliability of the Systems for PR Stress-Strength Models

Let Z be the strength and W be the stress random variable independent and each other by PR(ζ, k_1) and PR(ζ, k_2) respectively, with two different parameters when $G = \frac{1}{\zeta^2}$. Then

$$\begin{aligned} R &= \int_0^\infty \int_0^z f(w)f(z)dwdz = 1 - \int_0^\infty Gk_1 z^{2k_1-1} \exp\left(-\frac{G}{2} z^{2k_1}\right) \exp\left(-\frac{G}{2} z^{2k_2}\right) dz \\ &= 1 - \sum_{r=0}^\infty \frac{(-r)_C}{r!} \Gamma \frac{k_2}{k_1} r + 1. \end{aligned} \quad (5)$$

Where $C = [\frac{G}{2} (\frac{2}{G})^{\frac{k_2}{k_1}}]$.

2.1 Maximum Likelihood Estimator (MLE)[3]

The MLE carefully estimates the parameters of an entire sample power Rayleigh distribution. Let z_1, z_2, \dots, z_{n1} be a random sample for PR(ζ, k). When ζ is known and the shape parameter k is unknown then the likelihood function $f(z_i; k; \zeta)$ in equation (2) is

$$\begin{aligned} L &= \prod_{i=1}^{n1} f(z_i; k; \zeta) \\ &= \prod_{i=1}^{n1} \frac{k}{\zeta^2} z_i^{2k-1} \exp\left(-\frac{z_i^{2k}}{2\zeta^2}\right) \end{aligned}$$

Taking the logarithm of both sides, then k_1

$$\ln l = \text{nl}nk_1 - 2\text{nl}\ln z + (2k_1 - 1) \sum_{i=1}^n \ln zi - \frac{1}{2z^2} \sum_{i=1}^n (zi)^{2z_1} \quad (6)$$

The partial derivative of equation (6) with regard to k_1 and the equivalence of the results to zero then we get

$$\hat{k}_{1MLE} = \frac{2z^2 n}{\sum_{i=1}^n (zi)^{2k_{10}} \ln(zi) - 4z^2 \sum_{i=1}^n \ln(zi)} \quad (7)$$

In the same way, let w_1, w_2, \dots, w_{n2} be a random sample from the stress w which is distributed as power Rayleigh distribution when z is known and shape parameter k_2 unknown then the likelihood function $f(w_i; k_2; z)$ in equation (2) is done, then the MLE method is presented by

$$\hat{k}_{2MLE} = \frac{2z^2 m}{\sum_{i=1}^m (wi)^{2k_2 0} \ln(wi) - 4z^2 \sum_{i=1}^m \ln(wi)} \quad (8)$$

Where n and m are the size of Z and W samples, respectively. Now we substitute equations (7) and (8) into equation (5) we obtain.

$$\hat{R}_{MLE} = 1 - \sum_{r=0}^{\infty} \frac{(-1)^r C_{MLE}}{r!} \Gamma \left(\frac{\hat{k}_{2MLE} r + 1}{\hat{k}_{1MLE}} \right). \quad (9)$$

Where, $C_{MLE} = [\frac{g}{2} (\frac{2}{z})^{\frac{k_{2MLE}}{k_{1MLE}}}].$

2.2 The Exact Estimators of Moments Method (EMME)[11]

We provide the expectation and variance of the power Rayleigh distribution as follows:

$$E(z) = (2^{1/2k}) \left(\frac{1}{z^2}\right)^{-1/2k} \Gamma(1 + \frac{1}{2k}) \quad (10)$$

$$\text{Var} = \frac{(2^{1/2k}) \left(\frac{1}{z^2}\right)^{-1/k} [-k \Gamma(1 + \frac{1}{2k})^2 + \Gamma(\frac{1}{k})]}{k} \quad (11)$$

And then the coefficient of variation is given by

$$cv = \frac{\sqrt{\text{Var}}}{E(z)} = \frac{\sqrt{\frac{(2^{1/2k}) \left(\frac{1}{z^2}\right)^{-1/k} [-k \Gamma(1 + \frac{1}{2k})^2 + \Gamma(\frac{1}{k})]}{k}}}{(2^{1/2k}) \left(\frac{1}{z^2}\right)^{-1/2k} \Gamma(1 + \frac{1}{2k})} \quad (12)$$

$$\frac{s}{\bar{y}} = \frac{\sqrt{\frac{(2^{1/2k}) \left(\frac{1}{z^2}\right)^{-1/k} [-k \Gamma(1 + \frac{1}{2k})^2 + \Gamma(\frac{1}{k})]}{k}}}{(2^{1/2k}) \left(\frac{1}{z^2}\right)^{-1/2k} \Gamma(1 + \frac{1}{2k})}$$

$$\hat{k}_{1EMME} = \frac{(2^{1/(k_{o1})}) \left(\frac{1}{z^2}\right)^{-1/k_{o1}} \left[-k \Gamma\left(1 + \frac{1}{k_{o1}}\right)^2 + \Gamma\left(\frac{1}{k}\right) \right] \left[\left(\sum_{i=1}^n \frac{z_i}{n} \right)^2 \right]}{\sum_{i=1}^n \frac{(z_i - \bar{z})^2}{(n-1)} \left[(2^{1/(k_{o1})}) \left(\frac{1}{z^2}\right)^{-1/k_{o1}} \Gamma\left(1 + \frac{1}{2k_{o1}}\right) \right]^2} \quad (13)$$

where $s^2 = \sum_{i=1}^n \frac{(z_i - \bar{z})^2}{(n-1)}$ and $\bar{y} = \sum_{i=1}^n \frac{z_i}{n}$ and $k_{o2} = k_{o2} = k \mp \epsilon$ and with respect to W , we obtain

$$\hat{k}_{2_{EMME}} = \frac{(2^{\frac{1}{k_{02}}}) (\frac{1}{\zeta^2})^{-\frac{1}{k_{02}}} \left[-k \Gamma\left(1 + \frac{1}{k_{02}}\right)^2 + \Gamma\left(\frac{1}{k}\right) \right] \left[\left(\sum_{i=1}^n \frac{w_i}{n}\right)^2 \right]}{\sum_1^n \frac{(w_i - \bar{w})^2}{(n-1)} \left[(2^{\frac{1}{2k_{02}}}) (\frac{1}{\zeta^2})^{-\frac{1}{k_{02}}} \Gamma(1 + \frac{1}{2k_{02}}) \right]^2} \quad (14)$$

From the equation (12) and (13) in (5) we obtain.

$$\hat{R}_{EMME} = 1 - \sum_{r=0}^{\infty} \frac{(-1)^r C_{EMME}}{r!} \Gamma\left(\frac{\hat{k}_{2_{EMME}} r + 1}{\hat{k}_{1_{EMME}}}\right) \quad (15)$$

Where $C_{EMME} = [\frac{G}{2} (\frac{2}{\zeta})^{\frac{k_{2_{EMME}}}{k_{1_{EMME}}}}]$.

2.3 The Percentile Estimator (PE)

Let $F(z_i, \zeta, k_1)$ and $F(w_j, \zeta, k_2)$ be two c. d. f. for the random variables of the strength and the stress, respectively.

$$s_1 = \sum_{i=1}^n (F(z_i) - q_i)^2 \quad (16)$$

$$s_1 = \sum_{j=1}^m (F(w_j) - q_j)^2 \quad (17)$$

Where, $q_i = \frac{i}{n+1}$, $i = 1, 2, 3, \dots, n$, and $q_j = \frac{j}{m+1}$, $j = 1, 2, 3, \dots$ represent the expected values of $F(z_i)$ and $F(w_i)$, respectively [7]. From equation (2) we obtain

$$\begin{aligned} s_1 &= \sum_{i=1}^n (F(z_i) - q_i)^2 \\ s_1 &= \sum_{i=1}^n [2k_1 \ln z - \ln(-2\zeta^2 \ln(1 - q_i))]^2 \\ \frac{ds_1}{dk_1} &= 2 \sum_{i=1}^n 2 \ln z [k_1 \ln z - \ln(-2\zeta^2 \ln(1 - q_i))] \\ \hat{k}_{1_{PE}} &= \frac{\sum_{i=1}^n [\ln(-2\zeta^2 \ln(1 - q_i))]}{2 \sum_{i=1}^n (\ln z)^2} \end{aligned} \quad (18)$$

Let $W_1, W_2, W_3, \dots, W_m$ be a random sample of size m from the strength w which is distributed as PR (ζ, k_2) with unknown shape parameter k_2 . We can obtain the following PE estimators:

$$\hat{k}_{2_{PE}} = \frac{\sum_{i=1}^n [\ln(-2\zeta^2 \ln(1 - q_i))]}{2 \sum_{i=1}^n (\ln w)^2} \quad (19)$$

We substitute equation (18) and (19) into equation (5) we obtain.

$$\hat{R}_{PE} = 1 - \sum_{r=0}^{\infty} \frac{(-1)^r C_{PE}}{r!} \Gamma\left(\frac{\hat{k}_{2_{PE}} r + 1}{\hat{k}_{1_{PE}}}\right). \quad (20)$$

Where, $C_{PE} = [\frac{G}{2} (\frac{2}{\zeta})^{\frac{k_{2_{PE}}}{k_{1_{PE}}}}]$.

2.4 The Least Squares Estimator Method (LSE).

By minimizing the sum of square error between the value and its predicted value, least squares technique estimators can be created. The LS approach is frequently used to fit models and solve mathematical and engineering issues, in particular, in linear and non-linear regression [5].

$s = \sum_{i=1}^n (\epsilon_i)^2$ when $\epsilon_i = (w_i - \zeta - \beta z_i)$,

$$s = \sum_{i=1}^n (wi - z - \beta zi)^2, \quad (21)$$

$$\sum_{i=1}^n wi = n z + \beta \sum_{i=1}^n zi, \quad (22)$$

$$\sum_i^n wizi = z \sum_{i=1}^n zi - \beta \sum_{i=1}^n (zi)^2. \quad (23)$$

Now, we solve the two equations (24) and (25) so we get

$$\hat{\beta}_{LS} = \frac{n \sum_{i=1}^n zi wi - \sum_{i=1}^n zi \sum_{i=1}^n wi}{n \sum_{i=1}^n (zi)^2 - (\sum_{i=1}^n zi)^2} \quad (24)$$

where Zi is the PR distribution's strength random variable with sample size n , and W is the PR distribution's stress random variable with sample size m . A distribution function is derived (CDF) we obtain.

$$1 - \exp(-\frac{zi^{2k}}{2z^2}) = F(zi)$$

$$\ln(zi^{2k}) = ln[-ln(1 - F(zi))] + ln[2z^2]. \quad (25)$$

From the equation (25) we get

$$wi = \ln(zi), a = \frac{\ln(2z^2)}{2k}, b = \frac{1}{k}, zi = \frac{\ln[-ln(1 - F(zi))]}{2} \quad (26)$$

Now from equation (26), the LS method for the shape parameter k can get the LS estimators of \hat{k}_{1LS} is presented by:

$$\hat{k}_{1LS} = \frac{n \sum_{i=1}^n [\frac{\ln[-ln(1 - F(zi))]}{2}]^2 - (\sum_{i=1}^n [\frac{\ln[-ln(1 - F(zi))]}{2}])^2}{n \sum_{i=1}^n [\frac{\ln[-ln(1 - F(zi))]}{2}] \ln(zi) - \sum_{i=1}^n [\frac{\ln[-ln(1 - F(zi))]}{2}] \sum_{i=1}^n \ln(zi)} \quad i = 1, 2, 3, \dots, n \quad (27)$$

And

$$\hat{k}_{2LS} = \frac{m \sum_{i=1}^m [\frac{\ln[-ln(1 - F(wi))]}{2}]^2 - (\sum_{i=1}^m [\frac{\ln[-ln(1 - F(wi))]}{2}])^2}{m \sum_{i=1}^m [\frac{\ln[-ln(1 - F(wi))]}{2}] \ln(wi) - \sum_{i=1}^m [\frac{\ln[-ln(1 - F(wi))]}{2}] \sum_{i=1}^m \ln(wi)} \quad i = 1, 2, 3, \dots, m \quad (28)$$

We substitute equations (27)and (28)into equation (5) we obtain.

$$\hat{R}_{LS} = 1 - \sum_{r=0}^{\infty} \frac{(-1)^r C_{LS}}{r!} \Gamma \left(\frac{\hat{k}_{2LS} r + 1}{\hat{k}_{1LS}} \right). \quad (29)$$

Where $C_{LS} = [\frac{g}{2} (\frac{2}{g})^{\frac{k_{2LS}}{k_{1LS}}}].$

2.5 Weighted least squares (LSE) estimators

The weighted least squares estimators of k and k_2 are \hat{k}_{2WLSE} and \hat{k}_{1WLSE} , respectively. They can be obtained by minimizing from the equation as follows:

$$s_1 = \sum_{i=1}^n WS[(F(zi) - qi)^2]. \quad (30)$$

Where $WS = \frac{1}{var(F(zi))} = \frac{(n+1)^2(n+2)}{(j(n-j+1))}$ and $qi = \frac{i}{n+1}$, $i=1,2,3,\dots,n$, then we get

$$\hat{k}_{1WLSE} = \left[\frac{\sum_{i=1}^n ws[\ln(-2z^2 \ln(1 - qi))]}{2 \sum_{i=1}^n ws(\ln z)^2} \right] \quad (31)$$

$$\hat{k}_{2WLSE} = \frac{\sum_{i=1}^n ws[\ln(-2z^2 \ln(1 - q_i))]}{2 \sum_{i=1}^n ws(\ln w)^2} \quad (32)$$

We substitute equations (32)and (33)into equation (10) we obtain

$$\begin{aligned} \hat{R}_{1WLSE} \\ = 1 - \sum_{r=0}^{\infty} \frac{(-1)^r C_{WLSE}}{r!} \Gamma\left(\frac{\hat{k}_{2WLSE} r + 1}{\hat{k}_{1WLSE}}\right) \end{aligned} \quad (33)$$

Where $C_{WLSE} = \left[\frac{G}{2} \left(\frac{2}{G} \right)^{\frac{k_{2WLSE}}{k_{1WLSE}}} \right]$.

2.6 The Shrinkage Estimator (Sh) [4].

The shrinkage estimation method can be thought of as a Bayesian strategy that relies on prior knowledge. Thompson had introduced the main arguments for utilizing previous estimating [4]. The parameter was utilized as a starting value k_0 where $[k_0 = k \mp \epsilon], \epsilon = 0.001$ from the past in the shrinkage estimation method, and the normal estimator(\hat{k}_{MLE}) was employed to them by shrinkage weight factor $\Omega(\hat{k})$, $0 \leq \Omega(k) \leq 1$, which can be written as:

$$\hat{k}_{sh} = \Omega(\hat{k})k_{MLE} + (1 - \Omega(\hat{k}))k_0. \quad (34)$$

2.6.1 The Shrinkage Weight function (Sh1) [9]

The weight shrinking function will be considered. In this subsection the function form is denoted by $\Omega(\hat{k}) = \left[\frac{\sin n}{n} \right]$, $0 \leq \Omega(\hat{k}) \leq 1$ where \hat{k} is the sample size and n is the number of participants. Taking the forms below as $\Omega(\hat{k}_1) = \left[\frac{\sin n}{n} \right]$ and $\Omega(\hat{k}_2) = \left[\frac{\sin m}{m} \right]$, $0 \leq \Omega(\hat{k}_1) \leq 1$, where n and m refer to the w and z sample sizes as a result, the shrinkage estimator employs the \hat{k}_1 and \hat{k}_2 shrinkage weight functions, which are specified in equation (34) that will be

$$\hat{k}_{1sh1} = \left(\left[\frac{\sin n}{n} \right] \hat{R}_{1MLE} + (1 - \left| \frac{\sin n}{n} \right|)k_{1_0} \right), \quad (35)$$

$$\hat{k}_{2sh1} = \left(\left[\frac{\sin m}{m} \right] \hat{R}_{2MLE} + (1 - \left| \frac{\sin m}{m} \right|)k_{2_0} \right). \quad (36)$$

We substitute equations (35)and (36)into equation (5) we obtain

$$\begin{aligned} \hat{R}_{sh1} \\ = 1 - \sum_{r=0}^{\infty} \frac{(-1)^r C_{sh1}}{r!} \Gamma\left(\frac{\hat{k}_{2sh1} r + 1}{\hat{k}_{1sh1}}\right). \end{aligned} \quad (37)$$

Where $C_{sh1} = \left[\frac{G}{2} \left(\frac{2}{G} \right)^{\frac{k_{2sh1}}{k_{1sh1}}} \right]$.

2.6.2 The Constant Shrinkage Estimate (Sh2) . [9]

In constant shrinkage factor case, it can be assumed that $\Omega(\hat{k}) = 0.001$ $0 \leq \Omega(\hat{k}) \leq 1$. To get the constant shrinkage estimators, we put into equation (34) \hat{k}_1 and k_2 as follows:

$$\begin{aligned} \hat{k}_{1sh2} = (0.001) \hat{k}_{1MLE} + (1 \\ - (0.001)k_{1_0} \end{aligned} \quad (38)$$

And

$$\hat{k}_{1_{sh2}} = (0.001) \hat{k}_{1_{MLE}} + (1 - (0.001) k_{1_0}) \quad (39)$$

from equations (38) and (39) are substituted into equation (5) we obtain.

$$\begin{aligned} & \hat{R}_{sh2} \\ &= 1 - \sum_{r=0}^{\infty} \frac{(-1)^r C_{sh1}}{r!} \Gamma \left(\frac{\hat{k}_{2_{sh2}} r + 1}{\hat{k}_{1_{sh2}}} \right). \end{aligned} \quad (40)$$

Where $C_{sh2} = \left[\frac{g}{2} \left(\frac{2}{g} \right)^{\frac{k_{2sh2}}{k_{1sh2}}} \right]$.

2.6.3 The Shrinkage function (*fSh*)(*sh3*) [3]

We consider the shrinkage weight factor as a function of the sizes *g* and *h* in this situation such that $(\Omega(\hat{k}_1) = e^{-g})$ and $(\Omega(\hat{k}_2) = e^{-h})$, where $\Omega(\hat{k}) = 0 \leq \Omega(\hat{k}) \leq 1$. Therefore, the shrinkage estimator uses shrinkage function of \hat{k}_1 and \hat{k}_2 which is defined in equation (34) as follows:

$$\hat{k}_{1_{sh3}} = (e^{-g}) \hat{k}_{1_{MLE}} + (1 - (e^{-g})) k_{1_0}, \quad (41)$$

And

$$\hat{k}_{2_{sh3}} = (e^{-h}) \hat{k}_{2_{MLE}} + (1 - (e^{-h})) k_{2_0}. \quad (42)$$

To get the shrinkage function estimator form (40) and (41) into equation (5) as follows:

$$\hat{R}_{sh3} = 1 - \sum_{r=0}^{\infty} \frac{(-1)^r C_{sh3}}{r!} \Gamma \left(\frac{\hat{k}_{2_{sh3}} r + 1}{\hat{k}_{1_{sh3}}} \right), \quad (43)$$

where $C_{sh3} = \left[\frac{g}{2} \left(\frac{2}{g} \right)^{\frac{k_{2sh3}}{k_{1sh3}}} \right]$.

3. Monte Carlo Simulation Study and it's Results

Simulation is a numerical technique of performing experiments on a computer while the Monte Carlo simulation is a computer experiment that involves random sampling of probability distributions. In order to verify the performance of the proposed estimation method that was introduced for estimating the single component reliability system, the Monte Carlo simulation was used. The proposed eight estimation methods are implemented using diverse samples (25, 50, 75, 100). Statistical results for each sample are based on bias, mean absolute percentage error and mean squared error criteria with 1000 replicates. Therefore, the following steps explain the Monte Carlo simulations for each model.

Step1: To find the performance, initialize and generate random samples that follow a continuous uniform distribution defined on the interval (0,1). *Z* (strength) and *W*(stress) as g_1, g_2, \dots, g_{n1} and h_1, h_2, \dots, h_{n2} , respectively as follows $U \sim \text{Uniform}(0,1)$.

Step2: Transform the above uniform random sample to a random samples of power Rayleigh distribution using the cumulative distribution function (cdf) as $F(z, \zeta, k) = [1 - \exp(-\frac{z^{2k}}{2\zeta^2})]$ then $Z_i = \ln(1 - u_i)^{\frac{-2\zeta^2}{2k}}$, for $i = 1, 2, \dots, n$ and $Z_j = \ln(1 - s_j)^{\frac{-2\zeta^2}{2k}}$, for $j = 1, 2, \dots, m$ where (*u*, and *s*) are random variables of uniform (0,1).

Step 3: The ζ is considered the known parameter as the mean of the sample and k is considered as the unknown parameter. The MLE estimators $\hat{k}_{1_{MLE}}$ and $\hat{k}_{2_{MLE}}$ have been calculated respectively from equations (7) and (8).

Step 4: The exact estimators $\hat{k}_{1_{EMME}}$ and $\hat{k}_{2_{EMME}}$ have been calculated from equations (13) and (14), respectively.

Step 5: The percentile estimator, $\hat{k}_{1_{pE}}$ and $\hat{k}_{2_{pE}}$ have been calculated from equations (18) and (19), respectively.

Step 6: The Least Squares Estimator, $\hat{k}_{1_{LS}}$ and $\hat{k}_{2_{LS}}$ have been calculated from equations (27) and (28), respectively.

Step 7: The weighted least squares estimators $\hat{k}_{1_{WLSE}}$ and $\hat{k}_{2_{WLSE}}$ have been calculated from equations (31) and (32), respectively.

Step 8: The Shrinkage Estimators (Sh1), (Sh2) and (Sh3) have been calculated with ($\hat{k}_{1_{sh1}}$, $\hat{k}_{2_{sh1}}$), ($\hat{k}_{1_{sh2}}$, $\hat{k}_{2_{sh2}}$) and ($\hat{k}_{1_{sh3}}$, $\hat{k}_{2_{sh3}}$) from equations (35), (36), (38), (39), (41) and (42), respectively.

Step 9: The estimated reliability of stress – strength model of different types of the estimation methods such as \hat{R}_{MLE} , \hat{R}_{EMME} , \hat{R}_{PE} , \hat{R}_{LS} , $\hat{R}_{1_{WLSE}}$, \hat{R}_{sh_1} , \hat{R}_{sh_2} and \hat{R}_{sh_3} have been calculated from equations (9), (15), (20), (29), (33), (37), (40) and (43), respectively.

The results in Tables 1, 3 and 5 explain the reliability of estimation ,while the results in Tables 2, 4 and 6 show that the comparison between these methods when the criteria of biased MSE and MAPE are used. However, all estimators depend on the values of the samples size.

4. Real Data analysis [1] [2].

In this part, we have tested all the results above from a real data, as shown below

Table 1: Data set 1 (gauge lengths of 20 mm) [12].

1.312	1.314	1.479	1.552	1.700	1.803	1.861	1.865	1.944	1.958
1.966	1.997	2.006	2.021	2.027	2.055	2.063	2.098	2.140	2.179
2.224	2.240	2.253	2.270	2.272	2.274	2.301	2.301	2.359	2.382
2.382	2.426	2.434	2.435	2.478	2.490	2.511	2.514	2.535	2.554
2.566	2.570	2.586	2.629	2.633	2.642	2.648	2.684	2.697	2.726
2.770	2.773	2.800	2.809	2.818	2.821	2.848	2.880	2.809	2.818
2.821	2.848	2.880	2.954	3.012	3.067	3.084	3.090	3.096	3.128
3.233	3.433	3.585	3.585						

Table 2: Data set 2 (gauge lengths of 10 mm)[12].

1.901	2.132	2.203	2.228	2.257	2.350	2.361	2.396	2.397	2.445
2.454	2.474	2.518	2.522	2.525	2.532	2.575	2.614	2.616	2.618
2.624	2.659	2.675	2.738	2.740	2.856	2.917	2.928	2.937	2.937
2.977	2.996	3.030	3.125	3.139	3.145	3.220	3.223	3.235	3.243
3.264	3.272	3.294	3.332	3.346	3.377	3.408	3.435	3.493	3.501
3.537	3.554	3.562	3.628	3.852	3.871	3.886	3.971	4.024	4.027
4.225	4.395	5.020							

We investigate strength data, which was originally reported by Badar and Priest [1] and represent strength that is measured in the GPA of mono and flooded 1000 - carbon fiber. Single fibers are tested under pressure at gauge lengths of 20 mm (data set 1) and 10 mm (data set 2), with sample sizes $n = 74$ and $m = 63$, with $k_1 = 1$, $k_2 = 1.5$, and $\zeta = 1$, respectively. The data is shown in Tables 1 and 2. Several authors have analysed these data sets such as Surles and Padgett [10], Neck and Kondo[8].

Table 3: The Reliability Estimates When R=(0.647505398880016) $\delta=4$ k1=2 k2= 3

n,m	\hat{R}_{Mle}	\hat{R}_{Pe}	\hat{R}_{Ls}	\hat{R}_{wLse}	\hat{R}_{Sh1}	\hat{R}_{Sh2}	\hat{R}_{Sh3}	\hat{R}_{Emm}
25	0.91772068	0.96083582	0.96082535	0.96083586	0.96064672	0.96083676	0.96083383	0.96076235
.25	4078	531	939	907	457	083	455	89
25	0.91954470	0.96083613	0.96081854	0.96083632	0.96083497	0.96083388	0.96083383	0.96045326
.50	3319	999	002	328	118	904	455	747
25	0.91800949	0.96083603	0.96079746	0.96083634	0.96082517	0.96083439	0.96083383	0.96033296
.75	5434	705	721	074	036	743	455	804
25,10	0.91814947	0.96083426	0.96079285	0.96083476	0.96083588	0.96083392	0.96083383	0.96042327
0	7144	323	586	891	143	642	455	858
50,25	0.91604667	0.96082591	0.96080337	0.96082488	0.95871044	0.96083601	0.96083383	0.96073807
	4749	014	469	437	682	428	455	078
50,50	0.94538788	0.96083232	0.96083405	0.96083163	0.96081733	0.96083441	0.96083383	0.96079696
	8656	629	904	747	383	764	455	410
50,75	0.92880408	0.96083614	0.96083692	0.96083575	0.96083139	0.96083286	0.96083383	0.96074764
	3745	017	064	987	780	723	455	039
50,10	0.92133892	0.96083702	0.96083588	0.96083680	0.95849497	0.96083251	0.96083383	0.96075433
0	4766	771	669	101	342	338	455	585
75,25	0.94110663	0.96082624	0.96080252	0.96082524	0.96082930	0.96083313	0.96083383	0.96078266
	4068	259	042	385	016	388	455	202
75,50	0.93017324	0.96083313	0.96083035	0.96083249	0.96079925	0.96083401	0.96083383	0.96082090
	4438	388	317	501	872	715	455	541
75,75	0.93792411	0.96083230	0.96083311	0.96083163	0.96083523	0.96083384	0.96083383	0.96081448
	1656	005	512	423	230	311	455	423
75,10	0.91894991	0.96083642	0.96083703	0.96083609	0.92960657	0.95685903	0.96083383	0.96081224
0	3392	713	403	235	310	202	455	392
100,2	0.91121743	0.96081881	0.96078887	0.96081760	0.96083047	0.96083369	0.96083383	0.96065390
5	6553	283	846	486	457	482	455	633
100,5	0.93082760	0.96082760	0.96081448	0.96082669	0.96077086	0.96083640	0.96083383	0.96081913
0	5862	586	007	872	295	609	455	452
100,7	0.92550034	0.96083298	0.96083385	0.96083235	0.96083575	0.96083428	0.96083383	0.96083416
5	9613	500	103	239	714	650	455	872
10,10	0.93087029	0.96083642	0.96083714	0.96083608	0.96083435	0.96083391	0.96083383	0.96083484
0	0645	775	781	271	916	704	455	499

Table 2: The Bias, MSE and MAPE of The Simulated Estimates When R=(0.647505398880016) $\delta=4$ k1=2 ,k2=3

n,m	\hat{R}_{Mle}	\hat{R}_{Pe}	\hat{R}_{Ls}	\hat{R}_{wLse}	\hat{R}_{Sh1}	\hat{R}_{Sh2}	\hat{R}_{Sh3}	\hat{R}_{Emm}	Best
25	Bias	0.27203	0.31333	0.31331	0.31333	0.31332	0.31332	0.31332	0.31294
	Mse	930443	074111	314114	092440	957230	849016	843567	786859
	Mape	0.07404	0.098	0.09816	0.09817	0.09817	0.09817	0.09817	0.09793
		382938	1761535	512480	626840	542088	474274	470860	641135
		4	4	4	4	4	4	4	4
		0.42013	0.48390	0.48387	0.48390	0.48390	0.48390	0.48390	0.48331
50	Bias	0.27064	0.31332	0.31328	0.31332	0.31333	0.31332	0.31332	0.31291
	Mse	407826	886435	745698	937003	048255	852754	843567	787970
	Mape	0.07325	0.09817	0.09814	0.09817	0.09817	0.09817	0.09817	0.09791
		154214	497724	903082	529413	599129	476617	470860	764210
		0.41797	0.48390	0.48383	0.48390	0.48390	0.48390	0.48390	0.48326
		964732	154722	759816	232818	404634	102705	088517	682719
25	Bias	0.26854	0.31332	0.31329	0.31331	0.31120	0.31333	0.31332	0.31323
	Mse	127586	051126	797581	948549	504794	061540	843567	267190
	Mape	0.07221	0.09816	0.09815	0.09816	0.09685	0.09817	0.09817	0.09811
		379874	974279	562178	910001	075956	607455	470860	827777
		0.41473	0.48388	0.48385	0.48388	0.48062	0.48390	0.48390	0.48375
		210313	864680	384331	706262	154923	425153	088517	298869
50	Bias	0.27383	0.31333	0.31333	0.31333	0.31098	0.31332	0.31332	0.31324
	Mse	352588	162883	048781	140213	957454	711450	843567	893697
	Mape	0.07506	0.09817	0.09817	0.09817	0.09671	0.09817	0.09817	0.09812
		142048	670966	599473	656760	854516	388073	470860	489774
		0.42290	0.48390	0.48390	0.48390	0.48028	0.48389	0.48390	0.48377
		539408	581665	405447	546655	877455	884477	088517	810827

75	Bias Mse Mape	0.29041	0.31332	0.31332	0.31332	0.31332	0.31332	0.31332	0.31330
		871277	690117	771624	623535	983342	844423	843567	908535
		0.08436	0.09817	0.09817	0.09817	0.09817	0.09817	0.09817	0.09816
		677322	374709	425780	332986	558451	471396	470860	259478
		0.44851	0.48389	0.48389	0.48389	0.48390	0.48390	0.48390	0.48387
75	Bias Mse Mape	936876	851531	977410	748703	304383	089840	088517	100076
		0.27144	0.31333	0.31333	0.31333	0.28210	0.30935	0.31332	0.31330
		451451	102825	163515	069347	117422	363314	843567	684504
		0.07375	0.09817	0.09817	0.09817	0.07967	0.09571	0.09817	0.09816
		931859	633327	671361	612347	099742	542797	470860	117976
100	Bias Mse Mape	0.41921	0.48390	0.48390	0.48390	0.43567	0.47776	0.48390	0.48386
		583199	488912	582642	437209	385648	224520	088517	754084
		0.26371	0.31331	0.31328	0.31331	0.31332	0.31332	0.31332	0.31314
		203767	341395	347958	220598	507569	829594	843567	850745
		0.07105	0.09816	0.09814	0.09816	0.09817	0.09817	0.09817	0.09806
100	Bias Mse Mape	030972	529887	654549	454200	260320	462104	470860	202803
		0.40774	0.48387	0.48383	0.48387	0.48389	0.48390	0.48390	0.48362
		032020	768579	145549	582022	569605	066938	088517	300607
		0.28336	0.31333	0.31333	0.31333	0.31332	0.31332	0.31332	0.31332
		489176	102887	174893	068383	896028	851816	843567	944611
100	Bias Mse Mape	0.08034	0.09817	0.09817	0.09817	0.09817	0.09817	0.09817	0.09817
		074442	633366	678490	611744	503735	476029	470860	534208
		0.43762	0.48390	0.48390	0.48390	0.48390	0.48390	0.48390	0.48390
		552753	489009	600213	435721	169537	101257	088517	244569

Table 3: The Reliability Estimates $R=(0.6250000)$ $\delta=0.5$ $k_1=1$, $k_2=1$

n,m	\hat{R}_{Mle}	\hat{R}_{Pe}	\hat{R}_{Ls}	\hat{R}_{wLse}	\hat{R}_{Sh1}	\hat{R}_{Sh2}	\hat{R}_{Sh3}	\hat{R}_{Emm}
25,25	0.9632751	0.9605164	0.9615425	0.96044776	0.95832886	0.95833245	0.95833333	0.96402148
	894580	535011	244952	42596	50746	65609	33333	59800
25,50	0.9646982	0.9613107	0.9615969	0.96124452	0.95834023	0.95833457	0.95833333	0.96488372
	110320	743832	315392	80815	22564	06952	33333	86890
25,75	0.9666492	0.9619744	0.9626144	0.96191019	0.95835265	0.95833690	0.95833333	0.96803704
	799387	023797	842401	93239	03535	71819	33333	99740
25,100	0.9671321	0.9611393	0.9633961	0.96107257	0.95835002	0.95833636	0.95833333	0.96683358
	977184	751909	899733	13544	24911	25229	33333	23662
50,25	0.9574365	0.9584189	0.9570702	0.95834359	0.95831423	0.95832973	0.95833333	0.95767928
	304512	508555	630065	68856	83575	00119	33333	17742
50,50	0.9614959	0.9594511	0.9588112	0.95937920	0.95833540	0.95833371	0.95833333	0.96244723
	801882	895441	259377	56409	21257	37725	33333	91021
50,75	0.9612704	0.9602700	0.9597546	0.96020062	0.95833536	0.95833368	0.95833333	0.96117002
	892412	496275	171747	01297	25892	68983	33333	20272
50,100	0.9633530	0.9608041	0.9600595	0.96073637	0.95834974	0.95833639	0.95833333	0.96398706
	287616	459570	590516	58166	29544	86787	33333	99068
75,25	0.9557160	0.9595962	0.9547813	0.95952475	0.95830896	0.95832876	0.95833333	0.95545383
	869807	902239	981797	71426	10309	56505	33333	25627
75,50	0.9582302	0.9584149	0.9592008	0.95833957	0.95832355	0.95833148	0.95833333	0.95879816
	685781	134096	464563	04954	82060	04438	33333	46990
75,75	0.9604317	0.9593418	0.9585569	0.95926948	0.95833580	0.95833380	0.95833333	0.96077597
	041351	280276	969980	34859	81079	43226	33333	59284
75,100	0.9611982	0.9601936	0.9588827	0.96012394	0.95833804	0.95833419	0.95833333	0.96117087
	760728	713512	982951	30632	15409	51027	33333	32532
100,25	0.9533823	0.9578104	0.9561222	0.95773329	0.95830045	0.95832721	0.95833333	0.95362266
	522239	955934	720878	95649	61246	29750	33333	60497
100,50	0.9569480	0.9584764	0.9577448	0.95840129	0.95831848	0.95833055	0.95833333	0.95725218
	158910	243041	768214	83144	47121	49217	33333	83736
100,75	0.9586508	0.9585155	0.9585730	0.95844059	0.95832860	0.95833243	0.95833333	0.95866411
	041842	231017	266676	70599	43162	01113	33333	13119
100,100	0.9600726	0.9597260	0.9581070	0.95965497	0.95833643	0.95833393	0.95833333	0.96000728
	673937	967698	291697	94831	11377	99040	33333	36912

Table 4: The Bias, MSE and MAPE of The Simulated Estimates when R=(0.6250000) $\delta=0.5$
k1=1 ,k2=1

n,m		R_{Mle}^{\wedge}	R_{Pe}^{\wedge}	R_{Ls}^{\wedge}	R_{wlse}^{\wedge}	R_{Sh1}^{\wedge}	R_{Sh2}^{\wedge}	R_{Sh3}^{\wedge}	R_{Emm}^{\wedge}	Best
25	Bias	0.33969	0.33631	0.3365969	0.3362445	0.3333402	0.333334570	0.333333333	0.33988	Sh3
	Mse	821103	077438	3153	2808	3225	69	333	372868	
	Map e	0.11539	0.11310	0.1132995	0.1130629	0.1111157	0.111111936	0.111111111	0.11552	
	Map e	951950	748071	8668	4236	1060	02	111	366240	
	Map e	0.54351	0.53809	0.5385550	0.5379912	0.5333443	0.533335313	0.533333333	0.54381	
	Map e	713765	723901	9046	4493	7161	11	333	396590	
	Bias	0.34213	0.33613	0.3383961	0.3360725	0.3333500	0.333336362	0.333333333	0.34183	
	Mse	219771	937519	8997	7135	2249	52	333	358236	
	Map e	0.11705	0.11299	0.1145128	0.1129497	0.1111222	0.111113130	0.111111111	0.11685	
	Map e	980650	462457	6543	5195	3755	58	111	142058	
100	Map e	0.54741	0.53782	0.5414339	0.5377161	0.5333600	0.533338180	0.533333333	0.54693	Sh3
	Map e	151634	300030	0395	1416	3598	03	333	373178	
	Bias	0.33649	0.33445	0.3338112	0.3343792	0.3333354	0.333333713	0.333333333	0.33744	
	Mse	598018	118954	2593	0564	0212	77	333	723910	
	Map e	0.11323	0.11185	0.1114301	0.1118101	0.1111124	0.111111364	0.111111111	0.11387	
	Map e	081718	831665	8760	7638	9035	73	111	289796	
	Map e	0.53839	0.53512	0.5340979	0.5350067	0.5333366	0.533333942	0.533333333	0.53991	
	Map e	356830	190327	6150	2902	4340	03	333	558256	
	Bias	0.33835	0.33580	0.3350595	0.3357363	0.3333497	0.333336398	0.333333333	0.33898	
	Mse	302876	414595	5905	7581	4295	67	333	706990	
50	Map e	0.11448	0.11276	0.1122656	0.1127193	0.1111220	0.111113154	0.111111111	0.11491	Sh3
	Map e	355553	481921	4632	1116	5119	68	111	324494	
	Map e	0.54136	0.53728	0.5360952	0.5371782	0.5333595	0.533338237	0.533333333	0.54237	
	Map e	484601	663353	9448	0130	8872	88	333	931185	
	Bias	0.33543	0.33434	0.3335569	0.3342694	0.3333358	0.333333804	0.333333333	0.33577	
	Mse	170413	182802	9699	8348	0810	32	333	597592	
	Map e	0.11251	0.11178	0.1112605	0.1117379	0.1111127	0.111111425	0.111111111	0.11274	
	Map e	535484	635054	4313	9283	6098	10	111	590750	
	Map e	0.53669	0.53494	0.5336911	0.5348311	0.5333372	0.533334086	0.533333333	0.53724	
	Map e	072661	692484	9519	7357	9297	91	333	156148	
75	Bias	0.33619	0.33519	0.3338827	0.3351239	0.3333380	0.333334195	0.333333333	0.33617	Sh3
	Mse	827607	367135	9829	4306	4154	10	333	087325	
	Map e	0.11303	0.11236	0.1114785	0.1123136	0.1111142	0.111111685	0.111111111	0.11301	
	Map e	283377	031747	0878	1763	4997	62	111	409913	
	Map e	0.53791	0.53630	0.5342124	0.5361983	0.5333408	0.533334712	0.533333333	0.53787	
	Map e	724171	987416	7727	0890	6646	16	333	339720	
	Bias	0.32838	0.33281	0.3311222	0.3327332	0.3333004	0.333327212	0.333333333	0.32862	
	Mse	235222	049559	7208	9956	5612	97	333	266604	
	Map e	0.10784	0.11076	0.1096440	0.1107134	0.1110891	0.111107030	0.111111111	0.10799	
	Map e	110344	484333	4045	7823	9424	91	111	730755	
100	Map e	0.52541	0.53249	0.5297956	0.5323732	0.5332807	0.533323540	0.533333333	0.52579	MLE
	Map e	176355	679294	3534	7930	2979	76	333	626567	
	Bias	0.33365	0.33351	0.3335730	0.3334405	0.3333286	0.333332430	0.333333333	0.33366	
	Mse	080418	552310	2666	9705	0431	11	333	411131	
	Map e	0.11132	0.11123	0.1112711	0.1111829	0.1111079	0.111110508	0.111111111	0.11133	
	Map e	463748	295884	1399	8876	5848	96	111	449545	
	Map e	0.53384	0.53362	0.5337168	0.5335049	0.5333257	0.533331888	0.533333333	0.53386	
	Map e	128669	483696	4266	5529	6690	17	333	257809	

Table 5: The Reliability Estimates $R=(0.894906414692539)$ $\delta=0.2$ $k1=2$, $k2=1$

n,m	\hat{R}_{Mle}	\hat{R}_{Pe}	\hat{R}_{Ls}	\hat{R}_{wLse}	\hat{R}_{Sh1}	\hat{R}_{Sh2}	\hat{R}_{Sh3}	\hat{R}_{Emm}
25,25	0.9955527 95838	0.98830771 45136	0.98891538 57995	0.98829400 50072	0.98886221 01518	0.98837376 84996	0.988329764 4256	0.98958864 74004
	0.9951611 07102	0.98831314 49841	0.98892668 64959	0.98829944 80485	0.98832873 30780	0.98832722 25134	0.988329764 4253	0.98966092 87063
25,75	0.9952068 66100	0.98833325 30672	0.98911847 18485	0.98831960 38887	0.98834764 38438	0.98833249 88370	0.988329764 4253	0.99026856 21166
	0.9954245 034526	0.98825894 10227	0.98926746 24585	0.98824511 52399	0.98881339 85055	0.98836434 99761	0.988329764 4255	0.99002497 57944
50,25	0.9956278 08493	0.98836101 26927	0.98809617 98202	0.98834742 88662	0.99160338 50203	0.99124789 21415	0.988329764 4190	0.98816849 19299
	0.9927887 09889	0.98834419 34368	0.98840998 52333	0.98833057 07320	0.98834267 87081	0.98833217 07703	0.988329764 4252	0.98914964 97521
50,50	0.9936218 86346	0.98835498 92837	0.98858295 47934	0.98834139 21102	0.98834373 19029	0.98833232 36577	0.988329764 4253	0.98894182 77385
	0.9948308 027558	0.98839582 62920	0.98863930 03267	0.98838232 58159	0.98834976 92491	0.98833307 85770	0.988329764 4253	0.98946200 48330
75,25	0.9897517 69039	0.98845386 67678	0.98788148 62312	0.98844050 33004	0.98832521 12238	0.98832892 36429	0.988329764 4252	0.98811417 10484
	0.9892397 22553	0.98838141 83605	0.98824611 21098	0.98836788 36658	0.98832229 15791	0.98832834 38730	0.988329764 4252	0.98866451 80631
75,50	0.9914644 07062	0.98835693 55648	0.98839788 08086	0.98834334 29741	0.98869869 80440	0.98834103 90771	0.988329764 4251	0.98873167 09344
	0.9905294 073903	0.98839018 49304	0.98843367 15450	0.98837667 12179	0.98833209 42235	0.98833018 47721	0.988329764 4252	0.98893162 00804
100,25	0.9983056 537639	0.98846063 59864	0.98775068 45374	0.98844728 84759	0.98883564 98616	0.98842864 12439	0.988329764 4252	0.98784484 03923
	0.9876318 015012	0.98836009 67839	0.98827595 02156	0.98834651 18032	0.98831935 16564	0.98832780 20013	0.988329764 4252	0.98855823 70178
100,75	0.9896175 561255	0.98834803 54993	0.98835455 92219	0.98833442 18842	0.98832846 59870	0.98832952 81064	0.988329764 4252	0.98854834 82704
	0.9897361 0056632	0.98835507 84098	0.98832127 03091	0.98834148 15463	0.98833014 39429	0.98832983 16777	0.988329764 4252	0.98860062 99337

Table 6: The Bias, MSE and MAPE of The Simulated Estimates When $R=(0.894906414692539)$ $\delta=0.2$ $k1=2$, $k2=1$

n, m		\hat{R}_{Mle}	\hat{R}_{Pe}	\hat{R}_{Ls}	\hat{R}_{wLse}	\hat{R}_{Sh1}	\hat{R}_{Sh2}	\hat{R}_{Sh3}	\hat{R}_{Emm}	Best
25	Bia s	0.1002546 9240	0.0934067 3029	0.0940202 7180	0.0933930 3335	0.0934223 1838	0.0934208 0782	0.0934233 4973	0.0947545 1401	
	Ms e	0.0100523 3603	0.0087248 3097	0.0088398 7318	0.0087222 7245	0.0087277 3119	0.0087274 4737	0.0087279 2227	0.0089785 6745	
50	Ma pe	0.1120281 3027	0.1043759 7580	0.1050615 6874	0.1043606 7037	0.1043933 9449	0.1043917 0653	0.1043945 4695	0.1058820 3689	
	Bia s	0.1005181 1983	0.0933525 2633	0.0943610 4776	0.0933387 0054	0.0939069 8381	0.0934579 3528	0.0934233 4973	0.0951185 6110	
100	Ms e	0.0101065 3239	0.0087147 0849	0.0089040 4183	0.0087121 2740	0.0088186 6359	0.0087343 8631	0.0087279 2227	0.0090475 9468	
	Ma pe	0.1123224 9337	0.1043154 0639	0.1054423 6382	0.1042999 5697	0.1049349 7674	0.1044331 9407	0.1043945 4695	0.1062888 3595	
50	Bia s	0.0978822 9519	0.0934377 7874	0.0935035 7054	0.0934241 5603	0.0934362 6401	0.0934257 5607	0.0934233 4973	0.0942432 3505	
	Ms e	0.0095832 9516	0.0087306 2155	0.0087429 2612	0.0087280 7600	0.0087303 3599	0.0087283 7191	0.0087279 2227	0.0088818 6756	
50	Ma pe	0.1093771 2993	0.1044106 7044	0.1044841 8852	0.1043954 4795	0.1044089 7783	0.1043972 3589	0.1043945 4695	0.1053107 1574	
	Bia s	0.0999244 1286	0.0934894 1159	0.0937328 8563	0.0934759 1112	0.0934433 5455	0.0934266 6388	0.0934233 4973	0.0945555 9014	
100	Ms e	0.0099858 4502	0.0087402 7351	0.0087858 7748	0.0087377 4940	0.0087316 6058	0.0087285 4152	0.0087279 2227	0.0089408 0047	
	Ma pe	0.1116590 6426	0.1044683 6681	0.1047404 3329	0.1044532 8091	0.1044169 0105	0.1043982 5030	0.1043945 4695	0.1056597 5233	

7	Bia	0.0965579	0.0934505	0.0934914	0.0934369	0.0937922	0.0934346	0.0934233	0.0938252	Sh3
5	s	9237	2087	6611	2828	8335	2438	4973	5624	
7	Ms	0.0093290	0.0087330	0.0087406	0.0087304	0.0087975	0.0087300	0.0087279	0.0088031	
5	e	5372	0445	7128	6419	1862	2952	2227	9259	
	Ma	0.1078973	0.1044249	0.1044706	0.1044097	0.1048068	0.1044071	0.1043945	0.1048436	
	pe	0723	0894	6260	2010	0640	4565	4695	5147	
7	Bia	0.0956230	0.0934837	0.0935272	0.0934702	0.0934256	0.0934237	0.0934233	0.0940252	Sh3
5	s	5921	7023	5685	5652	7953	7007	4973	0538	
1	Ms	0.0091441	0.0087392	0.0087473	0.0087366	0.0087283	0.0087280	0.0087279	0.0088407	
0	e	9091	1684	5130	9040	5759	0081	2227	9503	
0	Ma	0.1068525	0.1044620	0.1045106	0.1044469	0.1043971	0.1043950	0.1043945	0.1050670	
	pe	7993	6296	5644	6226	5035	1666	4695	8170	
1	Bia	0.0927254	0.0934536	0.0933695	0.0934400	0.0934129	0.0934213	0.0934233	0.0936518	MLE
0	s	0032	8209	3552	9711	3696	8730	4973	2232	
0	Ms	0.0085983	0.0087335	0.0087178	0.0087310	0.0087259	0.0087275	0.0087279	0.0087707	
2	e	4678	9302	8047	5408	7680	5560	2227	4403	
5	Ma	0.1036146	0.1044284	0.1043344	0.1044132	0.1043829	0.1043923	0.1043945	0.1046498	
	pe	3366	4140	1306	6107	1136	5407	4695	5029	
1	Bia	0.0948297	0.0934486	0.0934148	0.0934350	0.0934237	0.0934234	0.0934233	0.0936942	LS
0	s	4194	6371	5561	6685	2925	1698	4973	1524	
0	Ms	0.0089928	0.0087326	0.0087263	0.0087301	0.0087279	0.0087279	0.0087279	0.0087786	
1	e	8582	5500	3987	1397	9319	3484	2227	1748	
0	Ma	0.1059660	0.1044228	0.1043850	0.1044076	0.1043949	0.1043946	0.1043945	0.1046972	
0	pe	9922	3369	5533	4008	7104	2210	4695	2163	

Table 7:The Bias, MSEs And MAPEs For The All Estimation Methods Using Real Data.

R=(0.2950107977) $\delta=1$ k1=1 , k2=1.5										
n, m		R_{Mle}^{\wedge}	R_{Pe}^{\wedge}	R_{Ls}^{\wedge}	R_{WLse}^{\wedge}	R_{Sh1}^{\wedge}	R_{Sh2}^{\wedge}	R_{Sh3}^{\wedge}	R_{Emm}^{\wedge}	Best
74	R	0.9786532	0.9654478	0.7185398	0.9654195	0.9203317	0.9216479	0.9216130	0.9697383	
	Bia	3321	9001	5278	7459	2446	3315	9999	0153	
	s	0.6836424	0.6704370	0.4235290	0.6704087	0.6253209	0.6266371	0.6266023	0.6747275	
	Ms	3545	9225	5502	7683	2670	3539	0223	0377	
	e	0.4673669	0.4494858	0.1793768	0.4494479	0.3910262	0.3926740	0.3926304	0.4552572	LS
	Ma	7955	9467	6045	2805	6137	9946	4516	0434	
63	pe	2.3173471	2.2725849	1.4356391	2.2724889	2.1196543	2.1241159	2.1239978	2.2871281	
		6370	2688	6386	4590	7011	3120	5701	6241	
R=(0.731308969808190) $\delta=1$ k1=1.5 , k2=1										
74	R	0.9070741	0.9654478	0.9740090	0.9654195	0.9699676	0.9701501	0.9701512	0.9403249	
	Bia	1349	9001	5331	7459	4470	4141	4827	2227	
	s	0.1757651	0.2341389	0.2427000	0.2341106	0.2386586	0.2388411	0.2388422	0.2090159	
	Ms	4368	2020	8350	0478	7489	7160	7846	5246	
	e	0.0308933	0.0548210	0.0589033	0.0548077	0.0569579	0.0570451	0.0570456	0.0436876	MLE
	Ma	8573	3395	3053	7527	6310	0525	3398	6838	
63	pe	0.2403432	0.3201641	0.3318707	0.3201254	0.3263445	0.3265940	0.3265955	0.2858107	
		0778	5752	8721	3869	2023	6825	8178	3266	
R=(0.625000) $\delta=1$ k1=1 , k2=1										
74	R	0.9744522	0.9654478	0.9558859	0.9654195	0.9579605	0.9583390	0.9583333	0.9609522	LS
	Bia	3707	9001	6723	7459	4182	0885	3333	3809	
	s	0.3494522	0.3404478	0.3308859	0.3404195	0.3329605	0.3333390	0.3333333	0.3359522	
	Ms	3707	9001	6723	7459	4182	0885	3333	3809	
	e	0.1221168	0.1159047	0.1094855	0.1158854	0.1108627	0.1111148	0.1111111	0.1128639	
	Ma	6599	6581	2331	8676	2241	9482	1111	0627	
63	pe	0.5591235	0.5447166	0.5294175	0.5446713	0.5327368	0.5333424	0.5333333	0.5375235	
		7932	2402	4758	1934	6691	1416	3333	8094	

5.Conclusion

In Tables (1-6) for the random data, we conclude the following:

- 1- The value of MSE decreases with increasing sample size (n, m) for all the factors under study.
- 2- When the value of k decreases, the value of the estimated reliability decreases.
- 3 - When $k_1 < k_2$, the MLE method is the best possible.
- 4 - When $k_1 = k_2$, the (Sh3) method is the best possible
- 5- When $k_1 > k_2$, the estimation methods alternate with each other according to the sample size, but the best methods are (Sh3, MLE, LE, WLS, LS), respectively.

In Table (7) the practical example, we conclude the following:

- 1 - When $k_1 > k_2$, MLE is the best possible method.
- 2 - When $k_1 < k_2$ the (LS) method is the best possible.
- 3 - When $k_1=k_2$, the LS method is the best it can be.

In general, the (LS) method is the best possible in the applied example.

In general, the Monte Carlo simulations are used to compare reliability estimates for small samples, with the MLE approach under k_1 and k_2 estimators providing the best results, and using three criteria (Bias, Mse, Mape).

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