Hasan et al.

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# Investigation of Nanostructured and Gas Sensing of Tin Dioxide (Sno<sub>2</sub>) Films Prepared by Oxidation of Sn

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#### Abstract

Nanostructured tin dioxide  $(SnO_2)$  thin films were prepared by thermal oxidation of Sn, which were ground and embedded in methanol then it was deposited on a glass substrate utilizing casting method. The deposited films were examined for their morphology, and crystal structure by transmission electron microscopy (TEM) scanning electron microscopy (SEM), and X-ray diffraction (XRD) technique. In most cases, it was found that SnO<sub>2</sub> thin films had a tetragonal phase, predominantly grown on preferred (110) and (200) planes. The deposited thin films have grain size was about 82 nm. The sensing properties of SnO<sub>2</sub>against NO<sub>2</sub> gas were studied as a function of working temperature and time under optimal condition. The sensitivity, response time and recovery time were calculated with different operating temperatures.

Keywords: Tin oxide, Structural properties, Optical properties, TEM, SEM, gas sensing.

فحص التراكيب النانوية زالتحسسية الغازية لاغشية ثاني اوكسيد القصدير المحضرة بالاكسدة الحرارية للقصدير

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#### الخلاصة

تم تحضير اغشية رقيقة من ثاني أكسيد القصدير النانوي (SnO2) بواسطة الأكسدة الحرارية للقصدير، حيث تم طحنها ودمجها مع الميثانول ثم تم ترسبها على الواح زجاجية باستخدام طريقة الصب. تم فحص البنية التكيبة وهيكل بلوري الاغشية المرسبة بواسطة مجهري الإلكتروني النافذ (TEM) مجهر إلكتروني ماسح (SEM) ، وتقنية حيود الأشعة السينية (XRD). في معظم الحالات ، وجد أن الأغشية الرقيقة لثاني اوكسيد القصدير لديها طور الرباعي ، الذي يظهر في الغالب على المستوبين المفصلتين (110) و (200). وكذلك وجد ان حجم الحبيبات الرقيقة حوالي 82 نانومتر . تمت دراسة خصائص التحسسية لثاني اوكسيد الفصدير الغاز ثاني اوكسيد الناتروجين (NO2) كدالة لدرجة حرارة وتغيرالزمن في ظل أفضل الظروف. تم حساب الحساسية وزمن الاستجابة وزمن الاسترداد مع درجات حرارة التشغيل المختلفة.

## 1. Introduction

In recent years, attempts have been made for searching non-toxic, low cost, effective new materials which are tailor-made for that purpose. There has been exponential growth in research activities dealing with nanoparticles for humidity sensing applications [1]. This was because of high demands for simple, responsive and stable electronic sensors, which is suitable for environmental monitoring in industries, air pollution control, safety at mining sites and firefighting. Several alternative semiconductors are known to have appropriate properties such as absorption coefficient, band gap energy and diffusion lengths of charge carriers, but didn't lead to higher efficiencies, yet. Hence, it is interesting to sophisticate a new type, cheap and higher yielding inorganic solar cells [2]. Semiconductor nanomaterials have a higher interest in gas sensing application due to their low-cost, high surface to volume ratios, favorable sensitivity, and structural stability [3, 4]. A wide bandgap semiconductor with ~4 eV has been globally examined for diverse applications such as supercapacitor [5], lithium ion batteries [6], chemical sensing, solar cells, electrochromic applications [7] and solar harvesting [8]. Tin dioxide  $(SnO_2)$  thin films had unique properties such as, optical transparency, high electrical conductivity, relatively high exciton binding energy which is around 130 meV, direct wide band gap, small exciton Bohr radius, high infrared reflectivity, high mobility of electrons and low cost materials [9]. Stannic oxide has been used in many applications including, gas sensors, dye sensitized solar cell photovoltaic, liquid crystal displays, organic light emitting devices and transparent electrodes [10]. Various techniques were utilized to prepare  $SnO_2$  thin films such as thermal evaporation, chemical vapor deposition, rf magnetron sputtering, pulsed laser deposition and spray pyrolysis [11]. In the present work, we had tried to estimate the topography and morphology of  $SnO_2$ utilizing (AFM), (SEM), (TEM) and X-ray diffraction (XRD) techniques in order to ensure a better understanding of these thin films. Deposition using drop casting method of Sn films which were oxidized at 300 °C by the inside electric oven.

#### 2. Experimental part

A two gram of tin powder was immersed in absolute 100 ml of methanol for 12h to get colloidal of Sn, then drop casting technique was employed to deposit Sn onto a glass substrate (at 300 °C oxidation temperature in oven) by taking a solution using a pipette and putting 5 drops onto a glass substrate, which were first cleaned with a dilute solution of purifier to remove the impurities and organic materials on the surface of the slides. It should be mentioned that several samples were prepared at different conditions, however only most uniform samples were adopted in the present work.

#### 3. Results and discussion

Sharp diffraction peaks belong to well crystalline films, are shown in Figure-1. SnO<sub>2</sub> samples being tetragonal polycrystalline with major peaks appears at  $2\theta = 26.65^{\circ}$ ,  $33.93^{\circ}$ ,  $37.96^{\circ}$ ,  $51.86^{\circ}$ ,  $55.34^{\circ}$ ,  $62.62^{\circ}$  and  $79.59^{\circ}$ . These values were in excellent agreement with the standard JCPDS data (Card No. 88-0287). Major peaks were utilized to calculate the average crystallite size(D) introduced by Scherrer equation which can be written as:[12]:

$$D = \frac{0.94\,\lambda}{\beta\cos\left(\theta\right)}$$

 $\sigma$ 

(1)

Where  $\lambda$  is the CuK $\alpha$  wavelength ( $\lambda$ = 0.1542 nm),  $\theta$  is the diffraction angle, and  $\beta$  is the full width at half maximum. The microstrain ( $\epsilon$ ) and the dislocation density ( $\sigma$ ) calculated by using the relations in equation (3) [13], see Table-1: There is a correlation between the increased value of crystallite size and the decreased value of dislocation density which refer to higher crystallization, where these results have a good agreement with Pinheiro et al.[14].

$$=\frac{1}{D^2}$$

The microstrain and the average crystallite size  $(D_{av})$  can be obtained by Williamson- Hall relation [15].

$$\beta \cos\theta_B = \frac{0.94\,\lambda}{D_{\rm ext}} + 4\varepsilon \sin\theta_B \tag{3}$$

Where  $\lambda = 0.154$  nm and  $\theta_B$  is Bragg angle. From Figure-2 the average crystallite size and the microstrain can be estimated from the intercept and slope respectively. Their values were found to be 21 nm and -2.03 x 10<sup>-3</sup> for the average crystallite size and microstrain respectively.

2 θ (deg)	FWHM (deg)	(hkl) Planes	Crystallite size (nm)	Dislocation density $x10^{14}$ (lines/m <sup>2)</sup>
26.65	0.300	(110)	27.07	13.64624
33.93	0.270	(101)	30.60	10.67573
37.96	0.200	(200)	41.79	5.724181
51.86	0.180	(211)	48.85	4.189008
55.43	0.148	(220)	60.37	2.743164
62.62	0.164	(310)	56.48	3.13472
79.59	0.157	(321)	65.68	2.317459

Table 1- X-Ray characterization of SnO<sub>2</sub> thin films



Figure1-XRD patterns of SnO<sub>2</sub> and Sn thin films.



Figure 2-Williamson- Hall plots of as-synthesized SnO<sub>2</sub>

Figure-3 shows SEM image with 50 kx magnifications for  $SnO_2$  thin film at 300 <sup>o</sup>C oxidation temperatures. SEM image had confirmed that these particles had different morphologies. It can be noticed from the Figure-3, that the particles contained many small asymmetric nanoparticles with agglomeration. Also, the SEM image of  $SnO_2$  thin film had different grain sizes, which were ranged from about 50 nm to 500 nm where some of them were of a cubic shape.



**Figure 3-**SEM image of SnO<sub>2</sub> thin film prepared at 300 °C

The TEM image for  $SnO_2$  is shown in Figure-4. The TEM micrograph had shown the construction of well-defined  $SnO_2$  as clusters which had diameters ranging from about 80nm to 120 nm.



Figure 4-TEM images of SnO<sub>2</sub> nanoparticles prepared at 300 °C.

Atomic force micrographs allow us to get topographic information about the surface structure which represented by the surface relief. This technique along with special software offers digital images which allow a quantitative measurement of surface features, such as, roughness average and (RMS) which were equal to (0.703nm) and (0.882) respectively, as shown in Figure-5. The average grain size was equal to (82 nm). The ball shaped particles and the grains were higher homogenous and regular distribution.



Figure 5-3D and 2D AFM images of SnO<sub>2</sub> thin film prepared at 300 °C.

**Figure 6**-shows the optical absorbance spectrum of  $SnO_2$  films as a function of wavelength. This thin film had shown mid transparency (40 % -60 %) in the visible region- near infrared (380–1120) nm.



**Figure 6-**Optical Absorbance spectrum of SnO<sub>2</sub> thin film prepared at 300 °C.

By employing Tauc relationship, the absorption data can be used for the estimation of the band energy of  $\text{SnO}_2$  thin film by plotting of  $(\alpha hv)^2$  versus photon energy (hv). The extrapolation of the straight line to  $(\alpha hv)^2=0$  gives the evaluation of the optical energy gap Figure-7 Shows the  $(\alpha hv)^2$  versus photon energy for  $\text{SnO}_2$  film prepared at 300 °C oxidation temperature. The value of the optical band gap of  $\text{SnO}_2$  film was measured to be around 3.58 eV, which depends on the oxidation temperature. The transition of electrons was found to be a direct transition type. These results agree with the results of Terrier et al.[16] and Patil et al. [17] and also were similar to other transparent conducting oxide thin films which have a wide band gap [18].



**Figure7-** $(\alpha hv)^2$  versus photon energy of SnO<sub>2</sub> film prepared at 300 °C.

Thin films specimens are examined for gas sensing using NO<sub>2</sub> at different operating temperatures. The sensitivity factor (S %) is calculating by equation( $S=|(R_g-R_a) / R_a |*100\%$ ). Where,  $R_g$  and  $R_a$  the electrical resistance of the film in the presence of gas and air, respectively, Figure-8) shows the SnO<sub>2</sub> thin film mechanism of changing resistance with time duration to exposing to NO<sub>2</sub> gas, the resistance was allowed to stabilize without farther changing by stabilizing an operating temperature for 15 min. The variation of resistance was taken as  $R_a$  (Gas<sub>on</sub>) without exposed to NO<sub>2</sub> gas. The changed resistance was taken as  $R_g$  (Gas<sub>off</sub>) after exposing the film to the NO<sub>2</sub> gas, The oxidizing gas NO<sub>2</sub> reacts with film surface oxygen ions, the surface oxidation of film increases, and the number of free carriers was decreased, for this reason, the resistance increased with oxidant gases.



**Figure 8**-The variation of resistance with time for  $SnO_2$  against  $NO_2$  gas at operating temperature (200°C).

The maximum value for sensitivity is observed to be shifted to higher operating temperatures as shown in Figure-9, The sensitivity was increasing with operating temperature up to 200 °C and the sensitivity decreased after that. Where the maximum gas sensitivity of  $SnO_2$  is 1036 % at 200°C. Because of increases in the  $SnO_2$  molecular vibration and speed up gas diffusion when increasing operation (working) temperature, therefore the sensor sensitivity would be increased with increasing operating temperature through enhancement gas adsorption and the dissociation rate of the sensor's surface.



Figure 9-The sensitivity with working temperature for SnO<sub>2</sub> against NO<sub>2</sub> gas.

Figure-10 shows the response time and recovery time which are known as the times wanted for a sensor to reach 90 % of its whole response. The  $SnO_2$  response and recovery times were successive tests Where response and recovery times decreased with increasing operating temperature.



Figure 10-The response and recovery time with working temperature for SnO<sub>2</sub> against NO<sub>2</sub> gas.

## 4. Conclusions

This work had clearly demonstrated how  $SnO_2$  thin films could be prepared by a simple and cheap method. The behavior of  $SnO_2$  thin film as illustrated in the given graphs had shown that the films were having higher sensitivity and low response and recovery time which were indicative for  $NO_2$  gas sensing device. The XRD patterns had revealed that  $SnO_2$  semiconductor can be formed from a metallic material Sn by thermal oxidation at 300 °C temperature. SEM, TEM, and AFM have shown that nanoparticles average size exists and the surface was nanostructured.

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